



MATERIAL SAFETY DATA SHEET

Revision Date: 10/16/2003

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT: SHELL™ 2636 Cutting Oil

MSDS NUMBER: 401393E - 1

PRODUCT CODE(S): 65190

MANUFACTURER

SOPUS Products

P.O. Box 4453

Houston, TX. 77210-4453

TELEPHONE NUMBERS

Spill Information: (877) 242-7400

Health Information: (877) 504-9351

MSDS Assistance Number: (877) 276-7285

SECTION 2 PRODUCT/INGREDIENTS

INGREDIENTS	CAS#	CONCENTRATION
Cutting Oil		
Hydrotreated heavy paraffinic distillate	64742-54-7	85 - 99 %weight
Lard oil	8016-28-2	3 - 9 %weight
Proprietary additives	Mixture	1 - 3 %weight

SECTION 3 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Appearance & Odor: Light pale, clear oil. Mild odor.

Health Hazards: May be harmful or fatal if swallowed. Do not induce vomiting. May cause aspiration pneumonitis.

Physical Hazards: No known physical hazards.

NFPA Rating (Health, Fire, Reactivity): 0, 1, 0

Hazard Rating: Least - 0 Slight - 1 Moderate - 2 High - 3 Extreme - 4

Inhalation:

Inhalation of vapors (generated at high temperatures only) or oil mist may cause mild irritation of the nose, throat, and respiratory tract.

Eye Irritation:

Lubricating oils are generally considered no more than minimally irritating to the eyes.

Skin Contact:

Lubricating oils are generally considered no more than minimally irritating to the skin. Prolonged and repeated contact may result in defatting and drying of the skin that may cause various skin disorders such as dermatitis, folliculitis or oil

acne.

Ingestion:

This material may be harmful or fatal if swallowed. Ingestion may result in vomiting; aspiration (breathing) of vomitus into lungs must be avoided as even small quantities may result in aspiration pneumonitis.

Signs and Symptoms:

Irritation as noted above. Aspiration pneumonitis may be evidenced by coughing, labored breathing and cyanosis (bluish skin); in severe cases death may occur.

Aggravated Medical Conditions:

Pre-existing eye, skin and respiratory disorders may be aggravated by exposure to this product.

For additional health information, refer to section 11.

SECTION 4	FIRST AID MEASURES
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Inhalation:

Remove victim to fresh air and provide oxygen if breathing is difficult. Get medical attention.

Skin:

Remove contaminated clothing and shoes and wipe excess from skin. Flush skin with water, then wash with soap and water. If irritation occurs, get medical attention. Do not reuse clothing until cleaned.

Eye:

Flush with water. If irritation occurs, get medical attention.

Ingestion:

Do NOT induce vomiting. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. Get medical attention.

SECTION 5	FIRE FIGHTING MEASURES
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Flash Point [Method]: 350 °F/176.67 °C [Cleveland Open Cup]

Extinguishing Media:

Material will float and can be re-ignited on surface of water. Use water fog, 'alcohol foam', dry chemical or carbon dioxide (CO2) to extinguish flames. Do not use a direct stream of water.

Fire Fighting Instructions:

Material will not burn unless preheated. Do not enter confined fire space without full bunker gear (helmet with face shield, bunker coats, gloves and rubber boots), including a positive pressure, NIOSH approved, self-contained breathing apparatus.

SECTION 6	ACCIDENTAL RELEASE MEASURES
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Protective Measures:

May burn although not readily ignitable.

Wear appropriate personal protective equipment when cleaning up spills. Refer to Section 8.

Spill Management:

FOR LARGE SPILLS: Remove with vacuum truck or pump to storage/salvage vessels.

FOR SMALL SPILLS: Soak up residue with an absorbent such as clay, sand or other suitable material. Place in non-leaking container and seal tightly for proper disposal.

Reporting:

CERCLA: Product is covered by EPA's Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) petroleum exclusion. Releases to air, land, or water are not reportable under CERCLA (Superfund).

CWA: This product is an oil as defined under Section 311 of EPA's Clean Water Act (CWA). Spills into or leading to surface waters that cause a sheen must be reported to the National Response Center, 1-800-424-8802.

SECTION 7	HANDLING AND STORAGE
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Precautionary Measures:

Wash with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet. Launder contaminated clothing before reuse. Properly dispose of contaminated leather articles such as shoes or belts that cannot be decontaminated. Avoid heat, open flames, including pilot lights, and strong oxidizing agents. Use explosion-proof ventilation to prevent vapor accumulation. Ground all handling equipment to prevent sparking.

Storage:

Store in a cool, dry place with adequate ventilation. Keep away from open flames and high temperatures.

Container Warnings:

Keep containers closed when not in use. Containers, even those that have been emptied, can contain explosive vapors. Do not cut, drill, grind, weld or perform similar operations on or near containers.

SECTION 8	EXPOSURE CONTROLS/PERSONAL PROTECTION
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Chemical	Limit	TWA	STEL	Ceiling	Notation
Oil mist, mineral	ACGIH TLV	5 mg/m3	10 mg/m3		
Oil mist, mineral	OSHA PEL	5 mg/m3			

Exposure Controls

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits.

Personal Protection

Personal protective equipment (PPE) selections vary based on potential exposure conditions such as handling practices, concentration and ventilation. Information on the selection of eye, skin and respiratory protection for use with this material

is provided below.

Eye Protection:

Chemical Goggles, or Safety glasses with side shields

Skin Protection:

Use protective clothing which is chemically resistant to this material. Selection of protective clothing depends on potential exposure conditions and may include gloves, boots, suits and other items. The selection(s) should take into account such factors as job task, type of exposure and durability requirements.

Published literature, test data and/or glove and clothing manufacturers indicate the best protection is provided by:
Neoprene, or Nitrile Rubber

Respiratory Protection:

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of the OSHA Respiratory Protection Standard, 29 CFR 1910.134.

Types of respirator(s) to be considered in the selection process include:

For Mist: Air Purifying, R or P style NIOSH approved respirator. For Vapors: Air Purifying, R or P style prefilter & organic cartridge, NIOSH approved respirator. Self-contained breathing apparatus for use in environments with unknown concentrations or emergency situations.

SECTION 9	PHYSICAL AND CHEMICAL PROPERTIES
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Appearance & Odor: Light pale, clear oil. Mild odor.

Substance Chemical Family: Lubricants

Flash Point	350 °F [Cleveland Open Cup]	Odor	Mild odor.
Pour Point	20 °F	Specific Gravity	0.8576
Storage Temp	20 °F - 100 °F	Viscosity	20 cSt @ 40 °C

SECTION 10	REACTIVITY AND STABILITY
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Stability:

Material is stable under normal conditions.

Conditions to Avoid:

Avoid heat and open flames.

Materials to Avoid:

Avoid contact with strong oxidizing agents.

Hazardous Decomposition Products:

Thermal decomposition products are highly dependent on combustion conditions. A complex mixture of airborne solids, liquids and gases will evolve when this material undergoes pyrolysis or combustion. Carbon Monoxide, Carbon Dioxide

and other unidentified organic compounds may be formed upon combustion.

SECTION 11	TOXICOLOGICAL INFORMATION
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Acute Toxicity

TEST	Result	OSHA Classification	Material Tested
Dermal LD50	>5.0 g/kg(Rabbit)	Non-Toxic	Based on components(s)
Oral LD50	>5.0 g/kg(Rat)	Non-Toxic	Based on components(s)

Carcinogenicity Classification

Chemical Name	NTP	IARC	ACGIH	OSHA
Cutting Oil	No	Not Reviewed	No	No

SECTION 12	ECOLOGICAL INFORMATION
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Environmental Impact Summary:

There is no ecological data available for this product. However, this product is an oil. It is persistent and does not readily biodegrade. However, it does not bioaccumulate.

SECTION 13	DISPOSAL CONSIDERATIONS
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RCRA Information:

Under RCRA, it is the responsibility of the user of the material to determine, at the time of the disposal, whether the material meets RCRA criteria for hazardous waste. This is because material uses, transformations, mixtures, processes, etc. may affect the classification. Refer to the latest EPA, state and local regulations regarding proper disposal.

SECTION 14	TRANSPORT INFORMATION
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US Department of Transportation Classification

This material is not subject to DOT regulations under 49 CFR Parts 171-180.

Oil: This product is an oil under 49CFR (DOT) Part 130. If shipped by rail or highway in a tank with a capacity of 3500 gallons or more, it is subject to these requirements. Mixtures or solutions containing 10% or more of this product may also be subject to this rule.

International Air Transport Association

Not regulated under IATA rules.

International Maritime Organization Classification

Not regulated under International Maritime Organization rules.

SECTION 15	REGULATORY INFORMATION
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Federal Regulatory Status

OSHA Classification:

Product is hazardous according to the OSHA Hazard Communication Standard, 29 CFR 1910.1200, because it carries the occupational exposure limit for mineral oil mist.

Ozone Depleting Substances (40 CFR 82 Clean Air Act):

This material does not contain nor was it directly manufactured with any Class I or Class II ozone depleting substances.

Superfund Amendment & Reauthorization Act (SARA) Title III:

There are no components in this product on the SARA 302 list.

SARA Hazard Categories (311/312):

Immediate Health	Delayed Health	Fire	Pressure	Reactivity
NO	NO	NO	NO	NO

SARA Toxic Release Inventory (TRI) (313):

There are no components in this product on the SARA 313 list.

Toxic Substances Control Act (TSCA) Status:

All component(s) of this material is(are) listed on the EPA/TSCA Inventory of Chemical Substances.

Other Chemical Inventories:

Component(s) of this material is (are) listed on the Canadian DSL,

State Regulation

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65).

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

SECTION 16	OTHER INFORMATION
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Revision#: 1

Revision Date: 10/16/2003

Revisions since last change (discussion): This Material Safety Data Sheet (MSDS) has been newly reviewed

to fully comply with the guidance contained in the ANSI MSDS standard (ANSI Z400.1-1998). We encourage you to take the opportunity to read the MSDS and review the information contained therein.

SECTION 17 LABEL INFORMATION

READ AND UNDERSTAND MATERIAL SAFETY DATA SHEET BEFORE HANDLING OR DISPOSING OF PRODUCT. THIS LABEL COMPLIES WITH THE REQUIREMENTS OF THE OSHA HAZARD COMMUNICATION STANDARD (29 CFR 1910.1200) FOR USE IN THE WORKPLACE. THIS LABEL IS NOT INTENDED TO BE USED WITH PACKAGING INTENDED FOR SALE TO CONSUMERS AND MAY NOT CONFORM WITH THE REQUIREMENTS OF THE CONSUMER PRODUCT SAFETY ACT OR OTHER RELATED REGULATORY REQUIREMENTS.

PRODUCT CODE(S): 65190

SHELL™ 2636 Cutting Oil

CAUTION!

ASPIRATION HAZARD IF SWALLOWED - CAN ENTER LUNGS AND CAUSE DAMAGE. PROLONGED OR REPEATED SKIN CONTACT MAY CAUSE OIL ACNE OR DERMATITIS.

Precautionary Measures: Avoid prolonged or repeated contact with eyes, skin and clothing. Do not take internally. Wash thoroughly after handling.

FIRST AID

Inhalation: Remove victim to fresh air and provide oxygen if breathing is difficult. Get medical attention.

Skin Contact: Remove contaminated clothing and shoes and wipe excess from skin. Flush skin with water, then wash with soap and water. If irritation occurs, get medical attention. Do not reuse clothing until cleaned.

Eye Contact: Flush with water. If irritation occurs, get medical attention.

Ingestion: Do NOT induce vomiting. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. Get medical attention.

FIRE

In case of fire, Use water fog, 'alcohol foam', dry chemical or carbon dioxide (CO2) to extinguish flames. Do not use a direct stream of water. Material will float and can be re-ignited on surface of water.

SPILL OR LEAK

Dike and contain spill.

FOR LARGE SPILLS: Remove with vacuum truck or pump to storage/salvage vessels.

FOR SMALL SPILLS: Soak up residue with an absorbent such as clay, sand or other suitable material. Place in non-leaking container and seal tightly for proper disposal.

CONTAINS: Hydrotreated heavy paraffinic distillate, 64742-54-7; Lard oil, 8016-28-2; Proprietary additives, Mixture

NFPA Rating (Health, Fire, Reactivity): 0, 1, 0

TRANSPORTATION

US Department of Transportation Classification

This material is not subject to DOT regulations under 49 CFR Parts 171-180.

Oil: This product is an oil under 49CFR (DOT) Part 130. If shipped by rail or highway in a tank with a capacity of 3500 gallons or more, it is subject to these requirements. Mixtures or solutions containing 10% or more of this product may also be subject to this rule.

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65).

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

CAUTION: Misuse of empty containers can be hazardous. Empty containers can be hazardous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers might cause fire, explosion or toxic fumes from residues. Do not pressurize or expose to open flames or heat. Keep container closed and drum bungs in place.

Name and Address

SOPUS Products
P.O. Box 4453
Houston, TX 77210-4453

ADMINISTRATIVE INFORMATION
MANUFACTURER ADDRESS: SOPUS Products, P.O. Box 4453, Houston, TX. 77210-4453 Company Product Stewardship & Regulatory Compliance Contact: Timothy W Childs Phone Number: (281) 874-7708

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